

Calorifier continuous flow system

Consisting of:

- fresh water module TransTherm® aqua F
- buffer storage tank (option)

Fresh water module TransTherm® aqua F

- Fully installed station with plate heat exchanger for the provision of domestic hot water using the continuous flow principle
- Intended for wall installation
- The primary side (heating side) contains the three-way valve, high-efficiency pump, ventilation, filling/drain valves and balancing valve. These components ensure a constant flow temperature at the plate heat exchanger. Pipes made from steel
- The secondary side (DHW side) contains the safety valve (10 bar), non-return valve and a filling/drain valve. A flow sensor ensures the correct hot water temperature. Pipes made from stainless steel
- Stainless steel plate heat exchanger 1.4404, copper-soldered or copper-free
- EPP insulation, 30 mm, for the heat exchanger
- Flow sensor
- Switch-on and switch-off of the charging pump is regulated via two sensors (included in the scope of delivery) in the storage tank
- Mount tank sensor on the tank on site and connect it to the controller
- T-piece with dummy plug for on-site connection of the circulation group. Connect the pump to the controller on site.
- TopTronic® E control with integrated thermal disinfection of the DHW storage tank (anti-legionella circuit)

**Range**

Fresh water module

TransTherm® aqua F type	Output kW
(6-10)	50
(6-16)	90
(6-20)	115
(6-30)	175
(6-40)	230
(6-50)	275

Delivery

- The buffer storage tank required is not included in the scope of delivery

On site

- Installation of a circulation unit; the necessary connection is provided
- Electrical connection of the controller

TopTronic® E controller**TopTronic® E basic module district heating/fresh water**

- Control unit for controlling district heating systems in non-communicative networks and the corresponding consumers with integrated control functions for
 - primary valve control
 - cascade management
 - 1 heating/cooling circuit with mixer
 - 1 heating/cooling circuit without mixer
 - 1 hot water charging circuit
 - various additional functions
- Various functions for hot water:
 - selection of different basic programs (week programs, economy mode, holiday until, etc.)
 - various operating modes (e.g. accumulator priority or parallel mode)
 - buffer storage circuit on the primary or secondary side
 - adjustable loading criteria (e.g. adjustable loading times, undershooting the minimum nominal value, etc.)

- adjustable switch-off criteria (e.g. achieving the setpoint valve, achieving the lower sensor setpoint value, etc.)

- adjustable loading block (if the loading flow temperature is too low, the setpoint temperature is not reached, differential temperature-dependent solar circuit control)
- Definable switching times for recirculation pump control
- Outdoor sensor
- Immersion sensor (calorifier sensor)
- Contact sensor (flow temperature sensor)
- Complete plug set for DH module
- RPM-regulated pumps

- Analysis function
- Weather display (with HovalConnect option)
- Adaptation of the heating strategy based on the weather forecast (with HovalConnect option)

Notice

The TopTronic® E control module for operating the basic module district heating/fresh water must be ordered separately!

Further information about the TopTronic® E see "Controls"

No further module expansions or controller modules can be installed in the control panel!

Option**TopTronic® E control module**

- Simple, intuitive operating concept
- Display of the most important operating states
- Configurable start screen
- Operating mode selection
- Configurable day and week programs
- Operation of all connected Hoval CAN bus modules
- Commissioning wizard
- Service and maintenance function
- Fault message management

Delivery

- All armatures required for operation, such as flow balancing and shut-off valves, backflow preventer, air-bleeding and drain valve are fitted.

Caution

As a result of thermal disinfection of the domestic hot water for legionella protection, increased water temperatures (at least 65-70 °C) occur. Depending on the water quality, this may result in increased calcification at the installed armatures and heat exchangers and also brings the risk of scalding at the tapping points. Corresponding protective measures must be implemented on site.

Fresh water module**TransTherm® aqua F**

Fully assembled station with plate heat exchanger for the provision of domestic hot water using the continuous flow principle and built-in Hoval TopTronic® E control.

The required buffer storage tank is not supplied.

TransTherm® aqua F	Output kW	
(6-10)	50	8006 387
(6-16)	90	8006 388
(6-20)	115	8006 389
(6-30)	175	8006 390
(6-40)	230	8006 391
(6-50)	275	8006 392

Version with copper-free heat exchanger**TransTherm® aqua F**
with copper-free heat exchanger

TransTherm® aqua F	Output kW	
(6-10)	50	8006 521
(6-16)	90	8006 522
(6-20)	115	8006 523
(6-30)	175	8006 524
(6-40)	230	8006 525
(6-50)	275	8006 526

Accessories**TopTronic® E control module black with 4.3" colour touchscreen**

For operation of all controller modules connected to the bus system (basic, solar, buffer modules etc.) Connection to the Hoval bus system via RJ45 plug connection or via plug terminals (max. 0.75 mm²), flat design with flexible installation option
Installation:
- in control panel of the heat generator
- in the Hoval wall casing
- in the control panel front, black high-gloss cover, customer-specific configurable start screen, Display of current weather or weather forecast (only possible in combination with HovalConnect)

Consisting of:

- TopTronic® E control module black
- Clamping device set control module
- RJ45-RAST 5 CAN cable, L = 500

**Return changeover valve set**

Consisting of:

- Temperature sensor
- Changeover valve
- Drive (8 sec.)
- Seals
- Screw connections

Nominal diameter	Output kW	kvs m ³ /h	
DN 20	50-90	6.3	7010 832
DN 25	115-175	10	7010 836
DN 32	230-275	16	7011 009
DN 40	350	25	7011 025
DN 50	450	40	7016 331
DN 65	580	63	7016 332
DN 80	700	100	7016 333

Notice

When using a circulation set (also on-site recirculation pump), it is imperative to install a return switching valve set.

Circulation set

for TransTherm® aqua L, F

Piping of parts in contact with domestic water in stainless steel and gunmetal

Consisting of:

- Temperature sensor PT1000
- Recirculation pump Wilo Yonos PARA
- Recirculation pump Wilo Para MAXO
- Regulating valve
- Non-return valve



Connection	Flow rate m ³ /h	Recirculation pump	
DN 20 ¾" Rp	1.9	Z15/7.0 RKC	8005 279
DN 25 1" Rp	3.4	Z25/180/08/F02	8005 280
DN 32 1¼" Rp	5.8	Z25/180/08/F02	8005 281

	Part No.																
	Test valve DN 8 G 1/4" for TransTherm® aqua L, F, FS Test valve suitable for flame treatment for hygienic-microbiologic tests. 2049 861																
	Sludge separator with magnet MB3/L DN 25...DN 50 Fast and continuous removal of ferromagnetic and non-magnetic dirt and sludge particles. Sludge separation up to a particle size of 5 µm. Brass housing Max. operating pressure: 6 bar Max. flow temperature: 110 °C Type Connection Flow rate m³/h at 1 m/s flow speed																
Additional sludge separators see "Various system components"	<table> <tbody> <tr> <td>MB3 DN 25</td> <td>Rp 1"</td> <td>2.0</td> <td>2062 165</td> </tr> <tr> <td>MBL DN 32</td> <td>Rp 1 1/4"</td> <td>3.6</td> <td>2062 166</td> </tr> <tr> <td>MBL DN 40</td> <td>Rp 1 1/2"</td> <td>5.0</td> <td>2062 167</td> </tr> <tr> <td>MBL DN 50</td> <td>Rp 2"</td> <td>7.5</td> <td>2062 168</td> </tr> </tbody> </table>	MB3 DN 25	Rp 1"	2.0	2062 165	MBL DN 32	Rp 1 1/4"	3.6	2062 166	MBL DN 40	Rp 1 1/2"	5.0	2062 167	MBL DN 50	Rp 2"	7.5	2062 168
MB3 DN 25	Rp 1"	2.0	2062 165														
MBL DN 32	Rp 1 1/4"	3.6	2062 166														
MBL DN 40	Rp 1 1/2"	5.0	2062 167														
MBL DN 50	Rp 2"	7.5	2062 168														
	Temperature monitor 0...120 °C for TransTherm® aqua L, F, FS 2048 299																
	Safety temperature monitor 70...130 °C for TransTherm® aqua L, F, FS 2048 300																
	Safety temperature limiter 70...130 °C for TransTherm® aqua L, F, FS 2049 619																
	Immersion sleeve G 1/2" stainless steel for thermostat for TransTherm® aqua L, F, FS Installation length = 100 mm Outer Ø: 8 mm, inner Ø: 6.5 mm 2048 285																
	Immersion sleeve G 1/2" stainless steel for 2 thermostats for TransTherm® aqua L, F, FS Installation length = 100 mm Outer Ø: 15 mm, inner Ø: 13.5 mm 2048 288																

Services



Commissioning

Commissioning by works service or Hoval trained authorised serviceman/company is condition for warranty.

For commissioning and other services
please contact your Hoval sales office.

Part No.

Performance data

TransTherm® aqua F (6-10 to 6-50)

Domestic water secondary	TransTherm® aqua F	Heating water temperature flow									
		55 °C (6-...)					60 °C (6-...)				
		(10)	(16)	(20)	(30)	(40)	(50)	(10)	(16)	(20)	(30)
60/5 °C	T return primary °C V primary m³/h Q max. kW V secondary m³/h	-	-	-	-	-	-	-	-	-	-
60/10 °C	T return primary °C V primary m³/h Q max. kW V secondary m³/h	-	-	-	-	-	-	-	-	-	-
60/15 °C	T return primary °C V primary m³/h Q max. kW V secondary m³/h	-	-	-	-	-	-	-	-	-	-
60/20 °C	T return primary °C V primary m³/h Q max. kW V secondary m³/h	-	-	-	-	-	-	-	-	-	-
55/5 °C	T return primary °C V primary m³/h Q max. kW V secondary m³/h	-	-	-	-	-	-	30	30	30	30
55/10 °C	T return primary °C V primary m³/h Q max. kW V secondary m³/h	-	-	-	-	-	-	30	30	30	30
55/15 °C	T return primary °C V primary m³/h Q max. kW V secondary m³/h	-	-	-	-	-	-	30	30	30	30
55/20 °C	T return primary °C V primary m³/h Q max. kW V secondary m³/h	-	-	-	-	-	-	30	30	30	30
50/5 °C	T return primary °C V primary m³/h Q max. kW V secondary m³/h	30	30	30	30	30	30	30	30	30	30
50/10 °C	T return primary °C V primary m³/h Q max. kW V secondary m³/h	1.29	2.03	2.51	3.67	4.72	5.66	1.28	2.04	2.51	3.71
50/15 °C	T return primary °C V primary m³/h Q max. kW V secondary m³/h	1.29	2.03	2.51	3.67	4.72	5.66	1.28	2.04	2.51	3.73
50/20 °C	T return primary °C V primary m³/h Q max. kW V secondary m³/h	1.15	2.03	2.55	3.7	4.75	5.69	0.96	1.69	2.13	3.24
45/5 °C	T return primary °C V primary m³/h Q max. kW V secondary m³/h	1.15	2.03	2.55	3.7	4.75	5.69	0.96	1.69	2.13	3.24
45/10 °C	T return primary °C V primary m³/h Q max. kW V secondary m³/h	0.95	1.67	2.1	3.05	3.91	4.69	0.95	1.67	2.1	3.19
45/15 °C	T return primary °C V primary m³/h Q max. kW V secondary m³/h	0.86	1.91	2.9	2.9	3.8	4.61	0.86	1.92	2.91	2.91
45/20 °C	T return primary °C V primary m³/h Q max. kW V secondary m³/h	0.86	1.91	2.89	2.89	3.81	4.62	0.86	1.92	2.84	2.84
	T return primary °C V primary m³/h Q max. kW V secondary m³/h	0.86	1.91	2.91	2.91	3.81	4.62	0.87	1.8	2.61	2.61
	T return primary °C V primary m³/h Q max. kW V secondary m³/h	0.86	1.92	2.91	2.91	3.71	4.41	0.85	1.63	2.36	2.36
	T return primary °C V primary m³/h Q max. kW V secondary m³/h	0.96	2.18	3.33	3.33	4.28	5.13	1.16	2.27	3.32	3.32

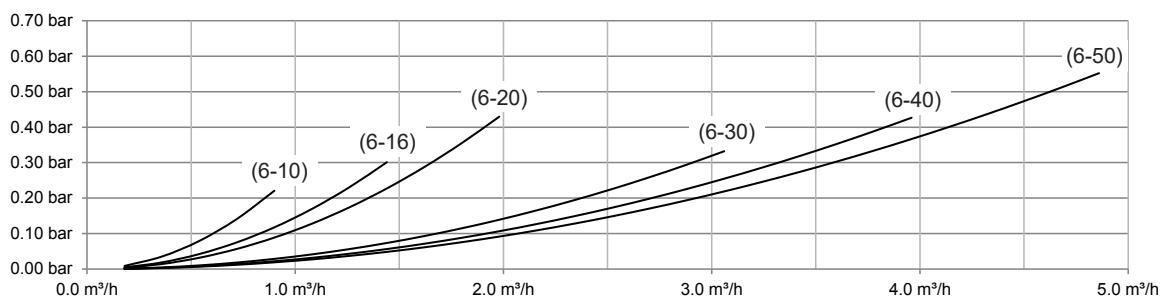
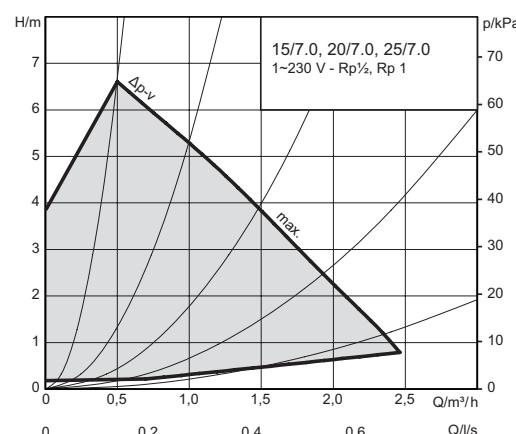
T return primary °C Temperature primary return

V primary m³/h Flow rate primary

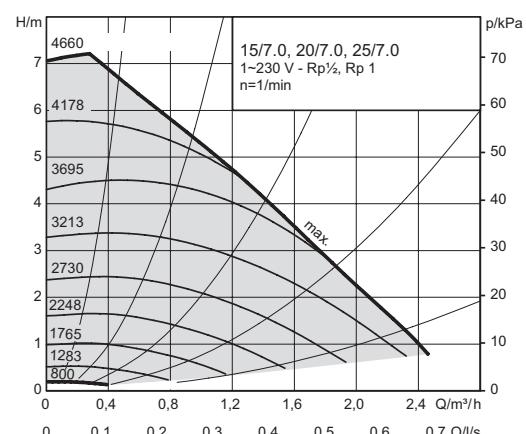
Q max. kW Output

V secondary m³/h Flow rate secondary

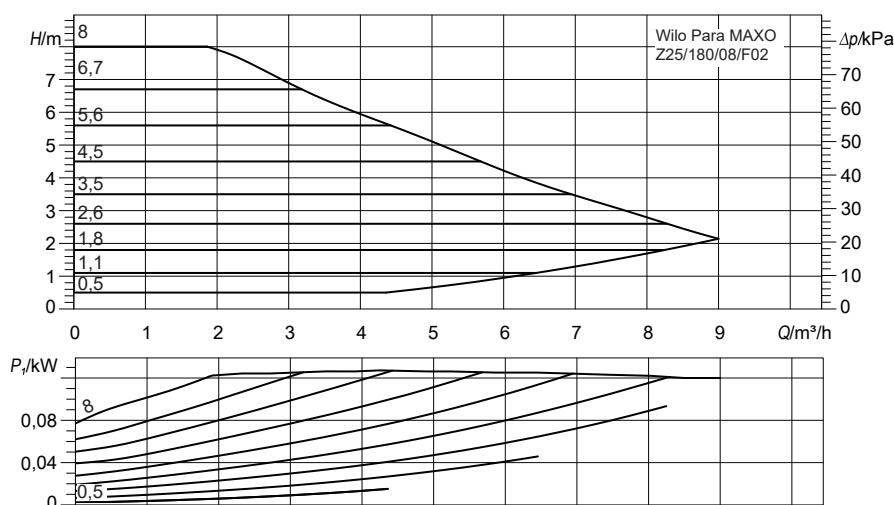
The specified technical data relate to the full load of the module in each case.

Pressure drop (ΔP / Q max) - domestic water side (secondary)**Circulating pumps characteristic curves**for circulation set $\frac{3}{4}''$ Δp -v (variable)

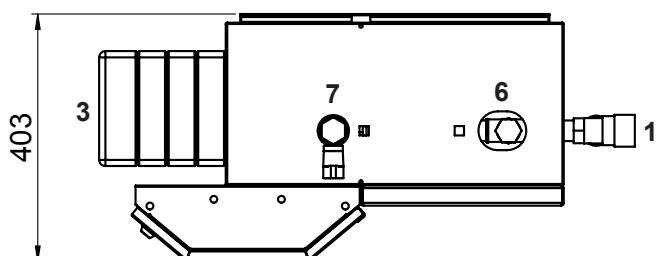
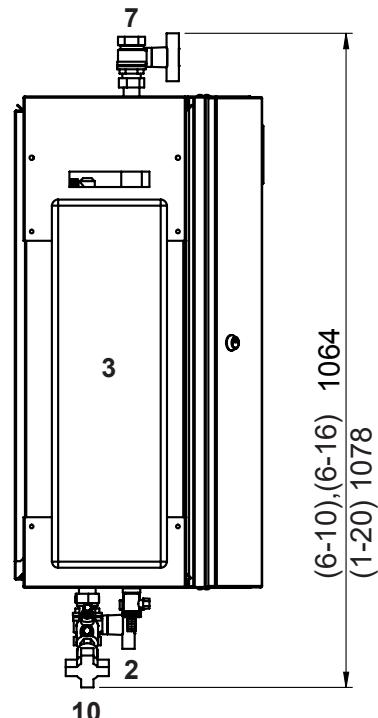
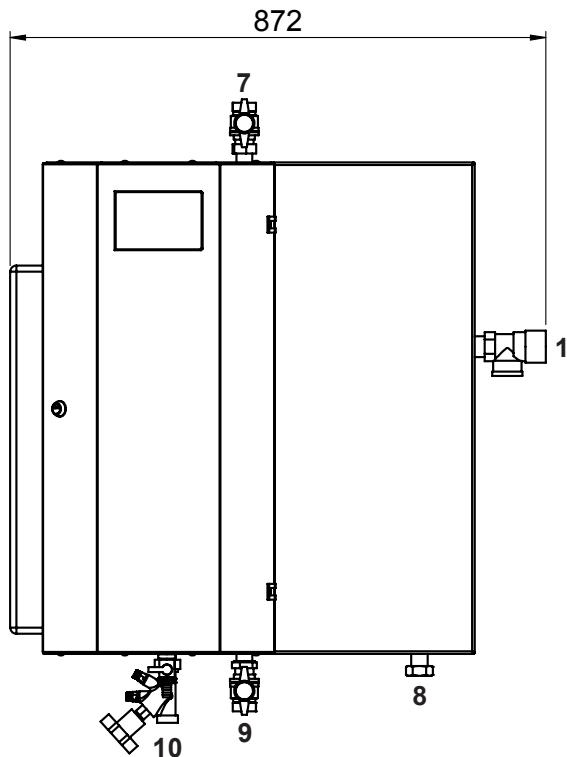
Constant speed



for circulation set 1" and 1 1/4"



Charging module TransTherm® aqua F (6-10 to 6-20)
(Dimensions in mm)



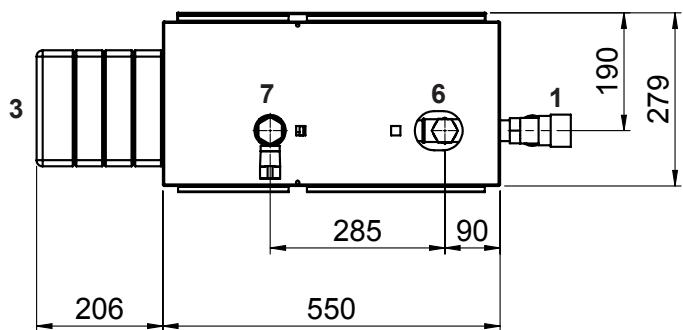
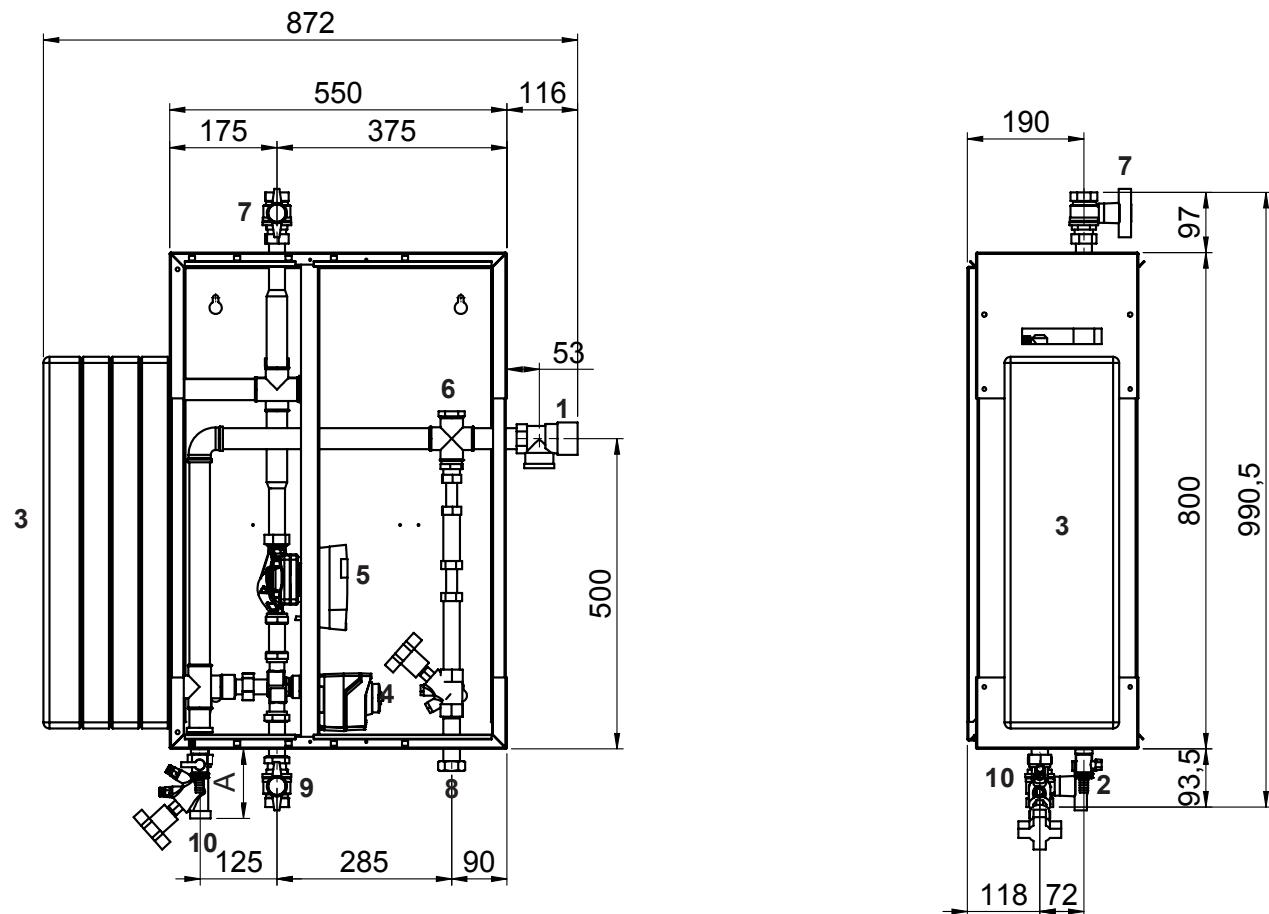
- 1 Safety valve
Hot water 10 bar
- 2 Filling/drain valve
- 3 Heat exchanger

	(6-10) (6-16) (6-20)
6 Circulation	DN 25, Rp 1" (20, Rp ¾") (IT)
7 Hot water	DN 25, Rp 1" (IT)
8 Cold water	DN 25, Gp 1" (IT)
9 Flow heating water	DN 25, Rp 1" (IT)
10 Return heating water	DN 20, Gp 1" (IT)

Gp = straight internal thread

TransTherm® aqua F	Weight in kg
(6-10)	52
(6-16)	54
(6-20)	56

Charging module TransTherm® aqua F (6-10 to 6-20)
(Dimensions in mm)

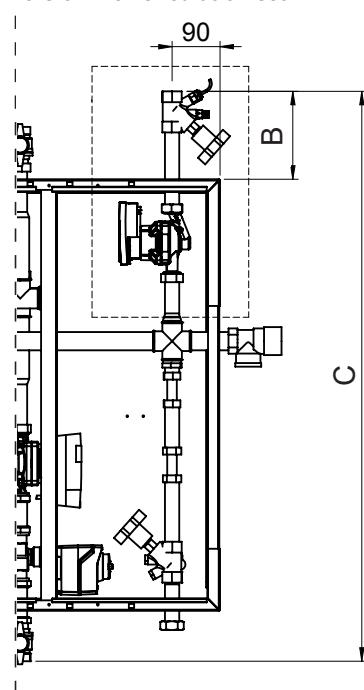


	A	B	C
(6-10)	112	163	1056
(6-16)	112	163	1045
(6-20)	133	246	1143

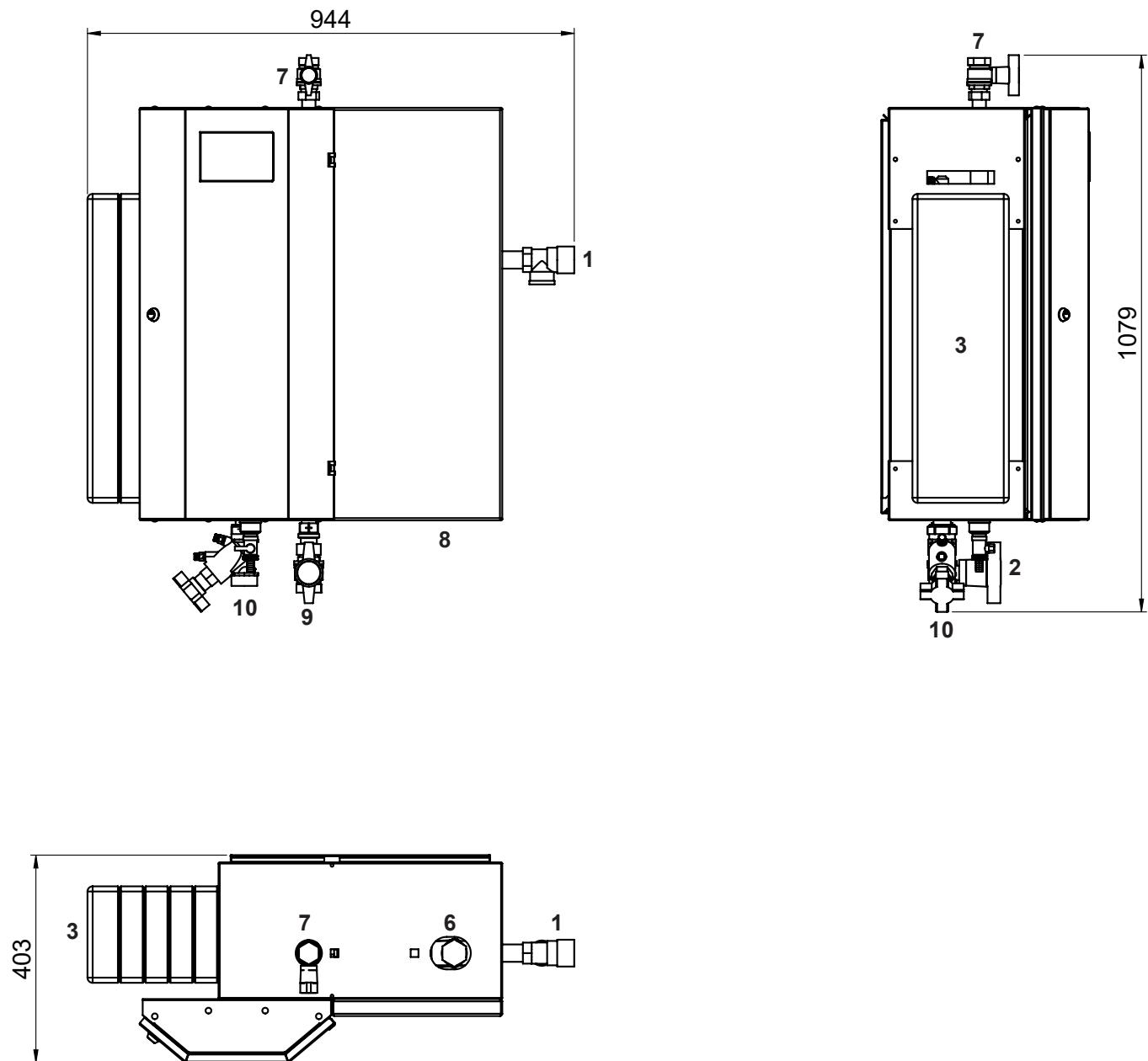
(6-10) (6-16) (6-20)		
1 Safety valve	6 Circulation	DN 25, Rp 1" (20, Rp ¾") (IT)
Hot water 10 bar	7 Hot water	DN 25, Rp 1" (IT)
2 Filling/drain valve	8 Cold water	DN 25, Gp 1" (IT)
3 Heat exchanger	9 Flow heating water	DN 25, Rp 1" (IT)
4 Primary three-way valve	10 Return heating water	DN 20, Gp 1" (IT)
5 Primary circulating pump		

Gp = straight internal thread

Version incl. circulation set



Charging module TransTherm® aqua F (6-30 to 6-50)
(Dimensions in mm)

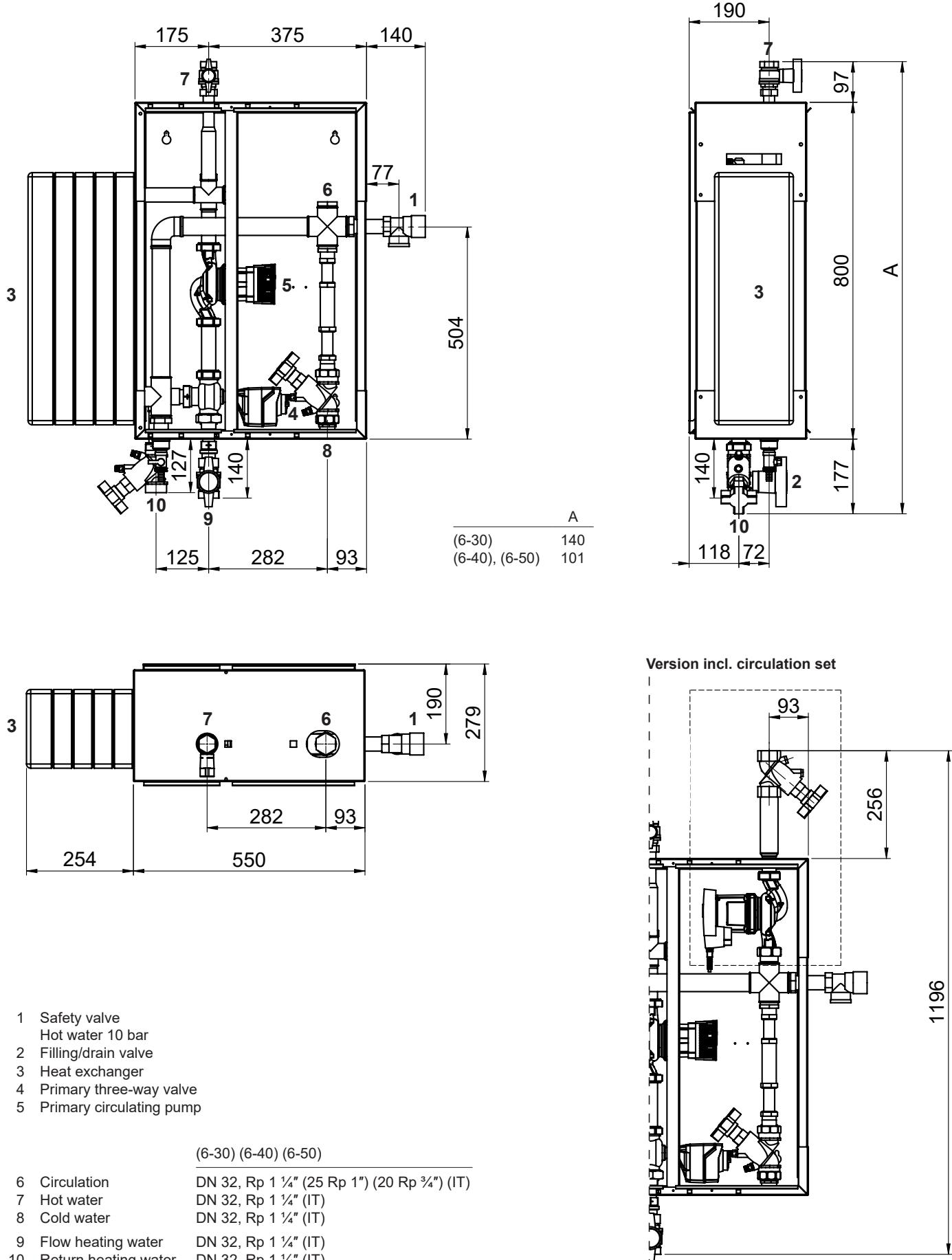


- 1 Safety valve
Hot water 10 bar
2 Filling/drain valve
3 Heat exchanger

	(6-30) (6-40) (6-50)
6 Circulation	DN 32, Rp 1 1/4" (25 Rp 1") (20 Rp 3/4") (IT)
7 Hot water	DN 32, Rp 1 1/4" (IT)
8 Cold water	DN 32, Rp 1 1/4" (IT)
9 Flow heating water	DN 32, Rp 1 1/4" (IT)
10 Return heating water	DN 32, Rp 1 1/4" (IT)

TransTherm® aqua F	Weight in kg
(6-30)	62
(6-40)	64
(6-50)	66

Charging module TransTherm® aqua F (6-30 to 6-50)
(Dimensions in mm)

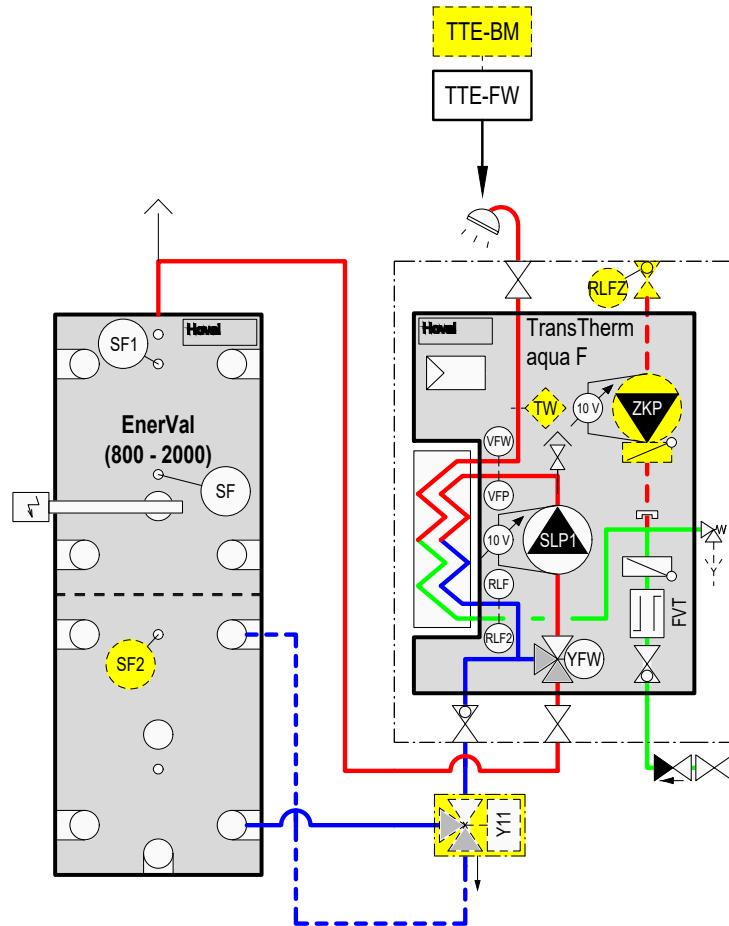


- 1 Safety valve
Hot water 10 bar
- 2 Filling/drain valve
- 3 Heat exchanger
- 4 Primary three-way valve
- 5 Primary circulating pump

(6-30) (6-40) (6-50)

6 Circulation	DN 32, Rp 1 1/4" (25 Rp 1") (20 Rp 3/4") (IT)
7 Hot water	DN 32, Rp 1 1/4" (IT)
8 Cold water	DN 32, Rp 1 1/4" (IT)
9 Flow heating water	DN 32, Rp 1 1/4" (IT)
10 Return heating water	DN 32, Rp 1 1/4" (IT)

Water heating
TransTherm® aqua F



TTE-FW	Basic module district heating/fresh water
TW	Flow temperature monitor (if required)
VFP	Flow sensor primary
VFW	Flow sensor DHW
RLF	Return sensor primary
RLF2	Return sensor cold water
SF	Calorifier sensor
SF1	Calorifier sensor 1
RLFZ	Circulation sensor
SLP1	Calorifier charging pump primary
FVT	Flow rate sensor
YFW	Three-way valve with actuator
ZKP	Recirculation pump
Y11	Return switching with actuator

Option

BM TopTronic® E control module
SF2 Calorifier sensor 2